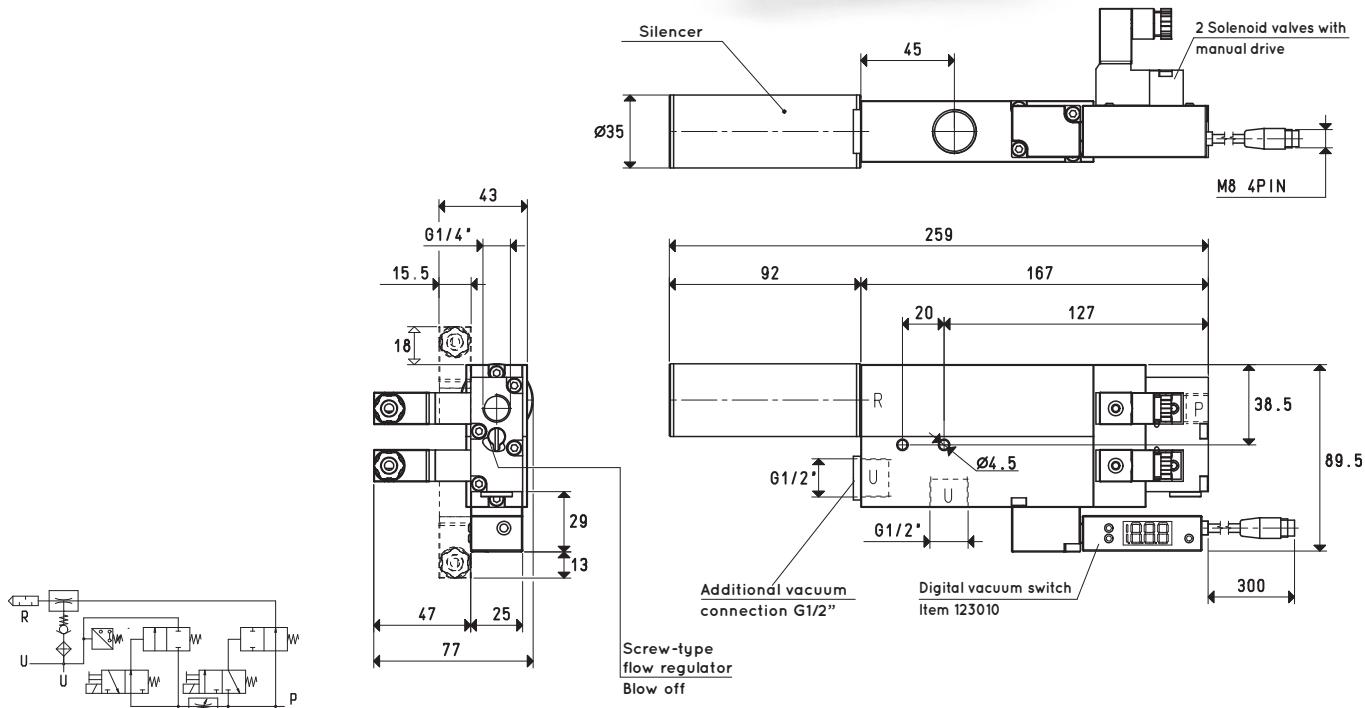




SINGLE-STAGE AND MULTI-FUNCTION VACUUM GENERATORS MSVE 20

3D drawings are available on vuototecnica.net



P=COMPRESSED AIR CONNECTION

R=EXHAUST

U=VACUUM CONNECTION

| Item | MSVE 20 |
|---|-----------|
| Intake air flow rate | 18 |
| Maximum level of vacuum | 19 |
| -KPa | 20 |
| Final pressure | 40 |
| mbar abs. | 60 |
| Supply pressure | 400 |
| bar | 100 |
| Air consumption | 2 |
| Nl/s | 3 |
| Max quantity of air blown at 4 bar | 4.9 |
| l/min | 6.6 |
| Internal coaxial shutter position of supply | |
| | NO |
| Supply solenoid valve absorption | |
| W | 2.0 |
| Internal coaxial shutter position of ejection | |
| | NC |
| Ejection solenoid valve absorption | |
| W | 2.0 |
| Supply voltage | |
| V | 24DC |
| Vacuum switch output | |
| | PNP |
| Degree of protection | |
| IP | 40 |
| Temperature of use | |
| °C | -10 / +60 |
| Noise level at optimal supply pressure | |
| dB(A) | 70 |
| Weight | |
| kg | 1.04 |
| Spare parts | MSVE 20 |
| Sealing kit | 00 15 560 |
| Digital vacuum switch | 12 30 10 |
| NO supply solenoid valve | 00 07 304 |
| NC supply and blowing solenoid valve | 00 15 447 |
| Silencer | SSX 1/2" |

Note: To order a generator with NC supply coaxial shutter, use item code MSVE..NC.

To order a generator without a digital vacuum switch, use item code MSVE..SV.

Note: All vacuum values indicated in the table are valid at the normal atmospheric pressure of 1013 mbar and obtained with a constant supply pressure.

Vacuum generator supply must be carried out with non-lubricated compressed air, 5 micron filtration, in accordance with standard ISO 8573-1 class 4.

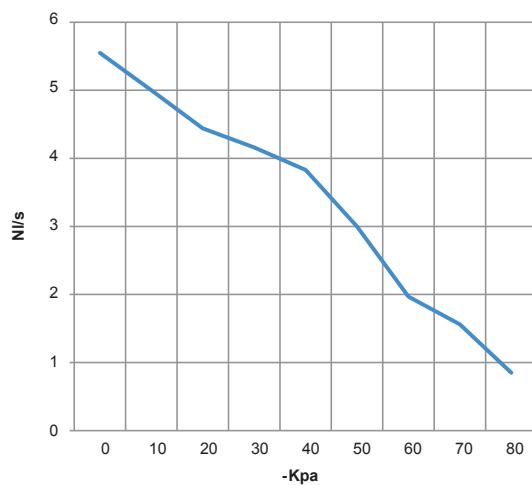
Transformation ratio: N (newton) = Kg x 9.81 (force of gravity)

$$\text{inch} = \frac{\text{mm}}{25.4}; \text{ pounds} = \frac{\text{g}}{453.6} = \frac{\text{Kg}}{0.4536}$$

Adapters for GAS - NPT threading available on page 1.130

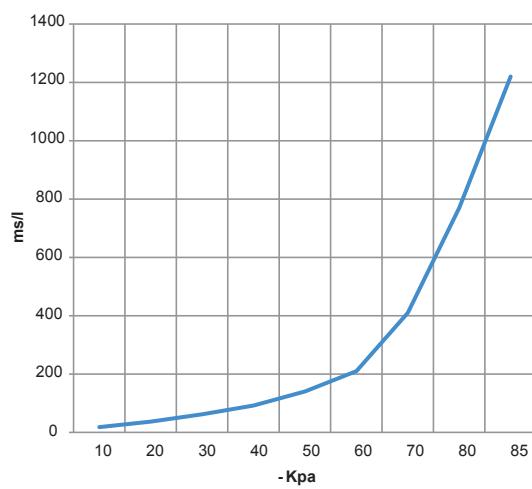


Air flow rate (NI/s) at different level of vacuum (-KPa) at optimal supply pressure



| Generator item | Supp. press. bar | Air consumption NI/s | Air flow rate (NI/s) at different levels of vacuums (-KPa) at optimal supply pressure | | | | | | | | | Max vacuum -KPa |
|----------------|------------------|----------------------|---|------|------|------|------|------|------|------|------|-----------------|
| | | | 0 | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | |
| MSVE 20 | 4 | 8 | 5.55 | 5.00 | 4.44 | 4.16 | 3.83 | 3.00 | 1.97 | 1.56 | 0.85 | 90 |

Evacuation rates (ms/l = s/m³) at different levels of vacuums (-KPa) at optimal supply pressure



| Generator item | Supp. press. bar | Air consumption NI/s | Evacuation rates (ms/l = s/m³) at different levels of vacuums (-KPa) at optimal supply pressure | | | | | | | | | Max vacuum -KPa |
|----------------|------------------|----------------------|---|----|----|----|-----|-----|-----|-----|------|-----------------|
| | | | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 85 | |
| MSVE 20 | 4 | 8 | 18 | 37 | 62 | 92 | 140 | 210 | 410 | 770 | 1220 | 90 |